

5/41

DART AEROSPACE LTD	Work Order:	24517
Description: Kwik Float Adapter	Part Number:	DSI 9308-011
Dwg:	Qty:	2
Ref: DSI 9308 Rev. A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.10.12	2
2	DC	Photocopy bluefile and create labels per PPP DSI 9308-011 CHG001	UK 41 HJ		
3	KP	Pick: Packing Kit Qty Part Number Description Batch 1 D3448-1 Adapter B24207	DL	05/10/14	2
4	QC4	Inspect Kit 100% for Completeness on the W/O	CL	05/10/14	2
5	PK	Identify and pack for shipping as per PPP DSI 9308-011 rev = draft	DL	05/10/14	2
6	AC	Cost / part: 3.65	545	05-10-21	2
7	DC	Close W/O 3.65 Inspect Level 21	LD	05/10/21	2

Rev	Date	Change	Revised By	Approved
A	05.09.23	New issue	KJ/RF	RF

RELEASED
05.09.23

RC0548
AL
05/10/14
92

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9308	REV. A SHEET 1 OF 1
DATE 05.08.22		TITLE KWIK FLOAT ADAPTER	SCALE NTS
A	05.08.22	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND BHA/DRA/358-07-02 REV. F

AND IIN-D206-590 REV. A

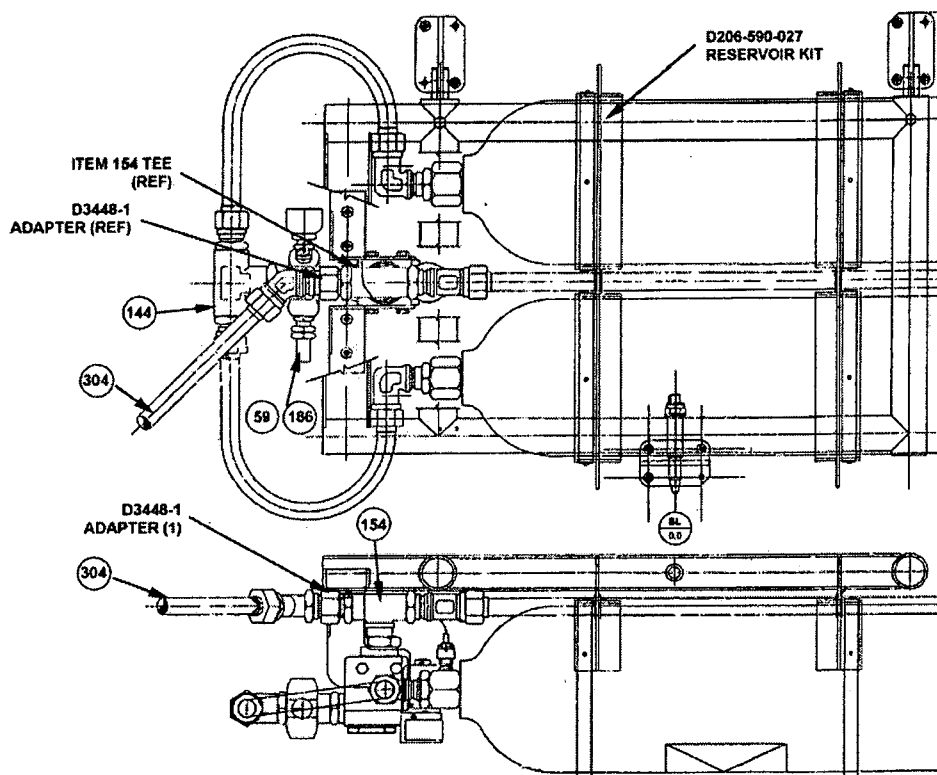
REF. CANADIAN STC: SH92-65

REF. FAA STC: SH1057NE

ON D206-590-027 RESERVOIR KIT, IT IS ACCEPTABLE TO INSTALL A D3448-1 ADAPTER BETWEEN THE ITEM 304 HOSE ASSEMBLY AND THE ITEM 154 TEE AS SHOWN BELLOW TO BETTER FACILITATE THE 180 DAY INSPECTION.

PROCEDURE:

- 1) DISCONNECT ITEM 304 HOSE ASSEMBLY FROM ITEM 154 TEE FITTING.
- 2) INSTALL D3448-1 ADAPTER TO ITEM 154 TEE.
- 3) CONNECT ITEM 304 HOSE ASSEMBLY TO D3448-1 ADAPTER.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUSCEPTIBLE TO
REVISION NOTICE
WORK ORDER
NO. 24517

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 05.08.22
CERT. NO.: SH92-65
ISSUE NO.: #2

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 11, 2005
11:50 am

Work Order No : 0024517
Project Name : DSI 9308-011
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : *DSI 9308-011
Description : Kwik Float Adapter
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-11-05
Est Finish Date : 10-14-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00